Connection Mode

Working via USB cable

Get Started: Connect scanner with your device via USB cable. If you use US keyboard, it's a plug and play model. If you use other type of keyboard, please refer to below "keyboard language" to configure the keyboard language before use it.

Working via Bluetooth

Get Started: US Keyboard is configured by default. After you pair the bluetooth with your device, you can start to use it. If you use other type of keyboard, please configure the keyboard language before you use it.

Low voltage Alarm: Scanner will make 2x beeps to remind you that it's under low voltage. Plug the USB cable to charge power for it.

Firmware Version:
Read below command barcode to check scanner firmware version.

![Barcode Programming](https://example.com/barcode.png)

Check Scanner Version

Below programming barcodes are applied for version ≥ NT_ZNCWBSDk8815

Barcode Programming

Netum barcode scanners are factory programmed for the most common terminal and communications settings. If you need to change these settings, programming is accomplished by scanning the barcodes in this guide. An asterisk (*) next to an option indicates the default setting.
Bluetooth Connection

1. Pairing with windows XP or Windows 7/8/10
   1) Power on the scanner, a few seconds later the blue indicator will keep flashing.
   2) Enter the ‘Control Panel’ - ‘Devices and Printers’ - ‘Add a device’ – select, ‘Bluetooth’ to add the device to your computer
   3) Click ‘Next’, the scanner will beep to indicate a successful pairing, and the light will turn to solid blue.

2. Android: Connect Android Device in Basic Mode
   1) Power on the scanner. Make sure the scanner is discoverable (unpaired).
   A few seconds later the blue indicator will keep flashing.
   2) Touch Home | Menu | Settings | Wireless & Networks | Bluetooth settings
   3) Make sure the device has Bluetooth “On”. Scan for devices.
   4) In the list of found devices, select “Netum Bluetooth”. Tap Pair.
   5) The scanner will connect to the Android device.
   6) The scanner will beep once after it has connected and is ready to scan barcodes

3. Pairing with your IOS device
   1) Power on the scanner. Make sure the scanner is discoverable (unpaired).
   A few seconds later the blue indicator will keep flashing.
   2) Click on “Bluetooth” in the left column.
   Your IOS device will automatically start searching for any Bluetooth Devices in the area.
   3) Once you have identified the “Netum Bluetooth” on the screen, tap on it and you will automatically be connected. The scanner’s LED light will turn to solid blue.

Operation mode

A) BT HID Mode (Default)*

No Software installation needed, connects to most devices with bluetooth or USB interface. In this mode, the scanner interacts with the device like a keyboard. Therefore, the scanner will work with Safari, Notes, and any other applications that supports an active cursor.

![Barcode]

BT HID Mode

Note: this command barcode is only apply for Bluetooth Wireless Mode
Keyboard Language

In order to let scanner upload the codes in a correct way, you have to configure the keyboard language before you use it.

For example
If you use French Keyboard, just scan barcode of "French Keyboard", after that scanner will upload barcodes according to French keyboard layout. American Keyboard is set by default, if you use a US keyboard you can just skip this part.

B) Application Mode (SPP)

For Android or Windows only
Software installation is required, If you have an application that supports mobile scanners this is the mode recommended.

Note: this command is only apply for Bluetooth Wireless Mode
**Scan Mode**

**Trigger Mode (Default)**

Scanning this bar code will enable the scanner to enter manual trigger mode.

```
013300  
Trigger Mode
```

**Continuous Mode**

This mode enables the engine to scan/capture, decode and transmit over and over again.

```
013304  
Continuous Mode
```

**Auto Sense Mode**

Scanning this bar code will enable the scanner to enter auto sense mode.

```
02311  
Auto Sense On
```

```
02310  
Auto Sense Off
```
Data Uploading Mode

If you are heading for a working area which lies outside the signal range, you may activate the offline mode of the scanner, following the steps described below. Under this enhanced offline mode, all scanned data will be stored directly into the buffer memory of the device. Furthermore, the data entries will be permanently saved in the buffer memory prior to the manual upload into the working station, so that you may upload them time and again to your liking.

1). By scanning the following barcode, the offline mode will be activated

![Offline Mode Barcode]

2). By scanning the following barcode, all data in the buffer memory will be deleted

![Clear All Memory Barcode]

3). By scanning the following barcode, all data entries in the buffer memory can be manually uploaded after reconnecting to the working station (only in offline mode).

![Uploading the Data Barcode]

4). By scanning the following barcode, the gross quantity of the uploaded data entries will be summarised (only in offline mode).

![Summarising of uploaded data entry quantity Barcode]

5). By scanning the following barcode, the device leaves the offline mode, instant uploading mode will be activated. (By default)

![Instant uploading mode Barcode]

Notes: Command barcodes from Working mode section are only applied for Bluetooth wireless mode,
Terminator

The scanner provides a shortcut for setting the terminating character suffix to CR or CRLF and enabling it by scanning the appropriate barcode below.

0212@\r
CR*

0212@\n
LF*

0213@\r\n
CR+LF

0210@
NONE

0212@
TAB
**Idle Time**

Scanner will stay awake during the idle time that you configure for it and it will turn to sleep if you haven't used it during the whole idle time.

- 30 s
- 6 Mins
- 12 Mins
- 30 Mins
- 1 Hour
- 2 Hours

**IOS Keyboard POP UP/HIDE**

During the scanning IOS keyboard can be hid or popped up by scanning below command barcode.

**Beeper**

Enable/Disable scanner to beep to indicate successful scan.

- BEEP ON
- BEEP OFF
Restore factory default

Scanning the following barcodes one by one to restore the scanner to factory defaults. (Four steps included)

1. Factory Restore

2. Serial Port

3. Baud Rate 19200

4. Enter+LF

Transmit Code ID Character

A code ID character identifies the code type of a scanned bar code. This can be useful when decoding more than one code type. The code ID character is inserted between the prefix character (if selected) and the decoded symbol. (Refer to Appendix A)
Common barcode Function

Enable/Disable EAN-8
To enable or disable EAN-8, scan the appropriate bar code below.
Enable/Disable EAN-13
To enable or disable EAN-13, scan the appropriate bar code below.

Enable EAN-13*

Disable EAN-13

EAN-13 Transit Check Digit *

EAN-13 Do Not Transit Check Digit

Add-On Code
And EAN-8/EAN-13 Barcode can be augmented with a two-digit or five-digit add-on code form a new one. In the example below, the part surrounded by blue line is an EAN-8 barcode while the part circled by red line is add-on code. “Disable Add-On Code” is configured by default.
EAN / UPC Add-On 2 or 5
To enable or disable EAN/UPC add on 2 or 5 digits scan the appropriate barcode below.

00551
Enable add-on 2 digits

00552
Enable add-on 5 digits

00553
Enable add-on 2 or 5 digits

00550
Disable add-on 2 or 5 digits

Enable/Disable Convert EAN-13 to ISBN
To enable or disable convert EAN-13 to ISBN, scan the appropriate barcode below.

00481
Enable EAN-13 Transfer to ISBN

00480
Disable EAN-13 Transfer to ISBN*
Enable/Disable Convert EAN-13 to ISSN
To enable or disable convert EAN-13 to ISSN, scan the appropriate barcode below.

01501
Enable EAN-13 Transfer to ISSN

01500
Disable EAN-13 Transfer to ISSN*

Enable/Disable Codabar
To enable or disable codabar, scan the appropriate barcode below.

00851
Enable Codabar*

00850
Disable Codabar

Enable/Disable Code 11
To enable or disable Code 11, scan the appropriate bar code below.

01261
Enable Code 11*
Enable/Disable Code 39
To enable or disable Code 39, scan the appropriate bar code below.

Enable/Disable Code 39 Full ASCII
Code 39 Full ASCII is a variant of Code 39 which pairs characters to encode the full ASCII character set.

Enable/Disable Code 93
To enable or disable Code 93, scan the appropriate bar code below.
Enable/Disable Code 128
To enable or disable Code 93, scan the appropriate bar code below.

Enable/Disable Code 32
To enable or disable Code 93, scan the appropriate bar code below.

Enable/Disable GS1 DataBar Limited (RSS Limited)
To enable or disable GS1 DataBar Limited, scan the appropriate bar code below.
**GS1 DataBar Ominidirectional ( RSS Ominidirectional )**
To enable or disable GS1 DataBar Ominidirectional, scan the appropriate bar code below.

**Enable/Disable UPC-A**
To enable or disable UPC-A, scan the appropriate bar code below.
Enable/Disable Convert UPC-A to EAN-13
To enable or disable Convert UPC-A to EAN-13, scan the appropriate bar code below.

Enable/Disable UPC-E
To enable or disable UPC-E, scan the appropriate bar code below.
Enable/Disable Convert UPC-E to UPC-A
To enable or disable Convert UPC-E to UPC-A, scan the appropriate bar code below.

![Barcode Image]

00381
Enable Convert UPC-E to UPC-A

00380
Disable Convert UPC-E to UPC-A

Enable/Disable Interleaved 2 of 5
To enable or disable Interleaved 2 of 5, scan the appropriate bar code below.

![Barcode Image]

00961
Enabled Interleaved 2 of 5

00960
Disabled Interleaved 2 of 5

Enable/Disable Industrial 2 of 5
To enable or disable Industrial 2 of 5, scan the appropriate bar code below.

![Barcode Image]

01061
Enable Industrial 2 of 5
Enable/Disable Standard 2 of 5
To enable or disable Standard 2 of 5, scan the appropriate bar code below.

Enable/Disable Matrix 2 of 5
To enable or disable Matrix 2 of 5, scan the appropriate bar code below.

Enable/Disable MSI
To enable or disable MSI, scan the appropriate bar code below.
Enable /Disable Plessey
To enable or disable Plessey, scan the appropriate bar code below.

01161
Enable Plessey

01160
Disable Plessey

Hide Prefix or suffix digits
The start/middle/end of barcode chars can be hidden. After scan below hide set barcode, scan a double-digit hexadecimal number that you want to hide char length(00~FF e.g. hide length 4, scan 0, 4).

Hide Barcode Start Chars

Hide Barcode Middle Char Start

Hide Barcode Middle Chars

Hide Barcode End Chars
Output Format

To change the Scan Data Transmission Format, scan one of the eight bar codes corresponding to the desired format.

Enable Hide Barcode Start Char

Enable Hide Barcode Middle Char

Enable Hide Barcode End Char

To Hide chars of barcode Start/Middle/End:

Procedures
1. Scan the Hide Barcode Start / Middle Start / Middle length / End Chars symbol.
2. Determine the hex value for the length you wish to enter (hide 4 chars, scan 0,4; hide 12 chars, scan 0,C).
3. Scan the 2 digit hex value from the Numeric Bar Codes
4. Scan the output format to enable or cancel hide char function.

Custom prefix and suffix

Maximum 20 prefixes and 20 suffixes can be added to scan data for use in data editing. To set these values, scan a double-digit hexadecimal number (i.e. two bar codes) that corresponds to ASCII values. See the Table 1 and Numeric Bar Codes in appendix.

To Add a Prefix or Suffix:
1. Scan command barcode of " Add Prefix" or" Add Suffix ".
2. Check the prefix or suffix hex value from the ASCII Chart.
3. Scan the 2 digit hex value from the Numeric Bar Codes
4. Repeat Steps 2 and 3 for all the prefix or suffix that you want to add.
5. Scan the output format to enable or disable prefix/suffix output.
Add Suffix

Clear All Prefix

Clear All Suffix

Numeric Bar Codes

$SCAN#1

$SCAN#4

$SCAN#3

$SCAN#2

$SCAN#1

$SCAN#2

$SCAN#4

$SCAN#5

$SCAN#6
Output Format
To change the Scan Data Transmission Format, scan one of the eight bar codes corresponding to the desired format.
Example on how to add normal prefix or suffix on barcode "123456789"

Add "A" and "B" as prefixes and "I" as suffix

1. Scan command barcode of "Add Prefix"

2. Check the prefix hex value from the ASCII Chart. A- "4", "1"; B- "4" "2";
3. Scan the 2 digit hex value from the Numeric Bar Codes
4. Scan the output format to enable prefix output.

Enable Prefix output

5. Scan command barcode of "Add Suffix" to add "!" as suffix.

Add Suffix

6. Check the suffix hex value from the ASCII Chart. ! - "2" "1"
7. Scan the 2 digit hex value from the numeric bar codes.

8. Scan the output format to enable suffix output.

Enable Suffix output

9. Scan the barcode then you will get AB123456789!

Example on how to add Combination Key suffix for barcode "123456789"

Add "Ctrl+P" on "123456789" as suffix

1. Scan command barcode of "Add Suffix" to add "Ctrl+P" as suffix.
2. Check the suffix hex value from the ASCII Chart. Ctrl+P - "9" "7" "5" "0"

3. Scan the 4 digits hex value from the Numeric Bar Codes.

4. Scan the output format to enable suffix output.

5. Scan "Keyboard Ctrl Combination Key"

6. Scan the barcode 123456789. (test it on Excel)
<table>
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<tr>
<th>HEX</th>
<th>ASCII</th>
<th>HEX</th>
<th>ASCII</th>
<th>HEX</th>
<th>ASCII</th>
<th>HEX</th>
<th>ASCII</th>
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<tbody>
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<td>30H</td>
<td>0</td>
<td>40H</td>
<td>@</td>
<td>50H</td>
<td>P</td>
</tr>
<tr>
<td>21H</td>
<td>!</td>
<td>31H</td>
<td>1</td>
<td>41H</td>
<td>A</td>
<td>51H</td>
<td>Q</td>
</tr>
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<td>B</td>
<td>52H</td>
<td>R</td>
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<td>54H</td>
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<td>45H</td>
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<td>F</td>
<td>56H</td>
<td>V</td>
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<td>7</td>
<td>47H</td>
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<td>57H</td>
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<td>48H</td>
<td>H</td>
<td>58H</td>
<td>X</td>
</tr>
<tr>
<td>29H</td>
<td>)</td>
<td>39H</td>
<td>9</td>
<td>49H</td>
<td>I</td>
<td>59H</td>
<td>Y</td>
</tr>
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<td>J</td>
<td>5AH</td>
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<td>2BH</td>
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<td>K</td>
<td>5BH</td>
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<td>=</td>
<td>4DH</td>
<td>M</td>
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<td>}</td>
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<td>4EH</td>
<td>N</td>
<td>5EH</td>
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<td>?</td>
<td>4FH</td>
<td>O</td>
<td>5FH</td>
<td>_</td>
</tr>
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<td>70H</td>
<td>p</td>
<td>80H</td>
<td>F1</td>
<td>90H</td>
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<td>71H</td>
<td>q</td>
<td>81H</td>
<td>F2</td>
<td>91H</td>
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<tr>
<td>62H</td>
<td>b</td>
<td>72H</td>
<td>r</td>
<td>82H</td>
<td>F3</td>
<td>92H</td>
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</tr>
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<td>c</td>
<td>73H</td>
<td>s</td>
<td>83H</td>
<td>F4</td>
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<td>u</td>
<td>85H</td>
<td>F6</td>
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</tr>
<tr>
<td>66H</td>
<td>f</td>
<td>76H</td>
<td>v</td>
<td>86H</td>
<td>F7</td>
<td>96H</td>
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<td>g</td>
<td>77H</td>
<td>w</td>
<td>87H</td>
<td>F8</td>
<td>97H</td>
<td>*Ctrl</td>
</tr>
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<td>68H</td>
<td>h</td>
<td>78H</td>
<td>x</td>
<td>88H</td>
<td>F9</td>
<td>98H</td>
<td>*Shirt</td>
</tr>
<tr>
<td>69H</td>
<td>i</td>
<td>79H</td>
<td>y</td>
<td>89H</td>
<td>F10</td>
<td>99H</td>
<td>*Left Alt</td>
</tr>
<tr>
<td>6AH</td>
<td>J</td>
<td>7AH</td>
<td>z</td>
<td>8AH</td>
<td>F11</td>
<td>9AH</td>
<td>*Right Alt</td>
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Table 2. Code ID

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<td>F</td>
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<td>18</td>
<td>V</td>
<td>16</td>
<td>Codebar</td>
</tr>
</tbody>
</table>
Support
For any inquiries concerning our products, please send an email to service@gzxlscan.com, and we will respond to you as soon as possible.

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